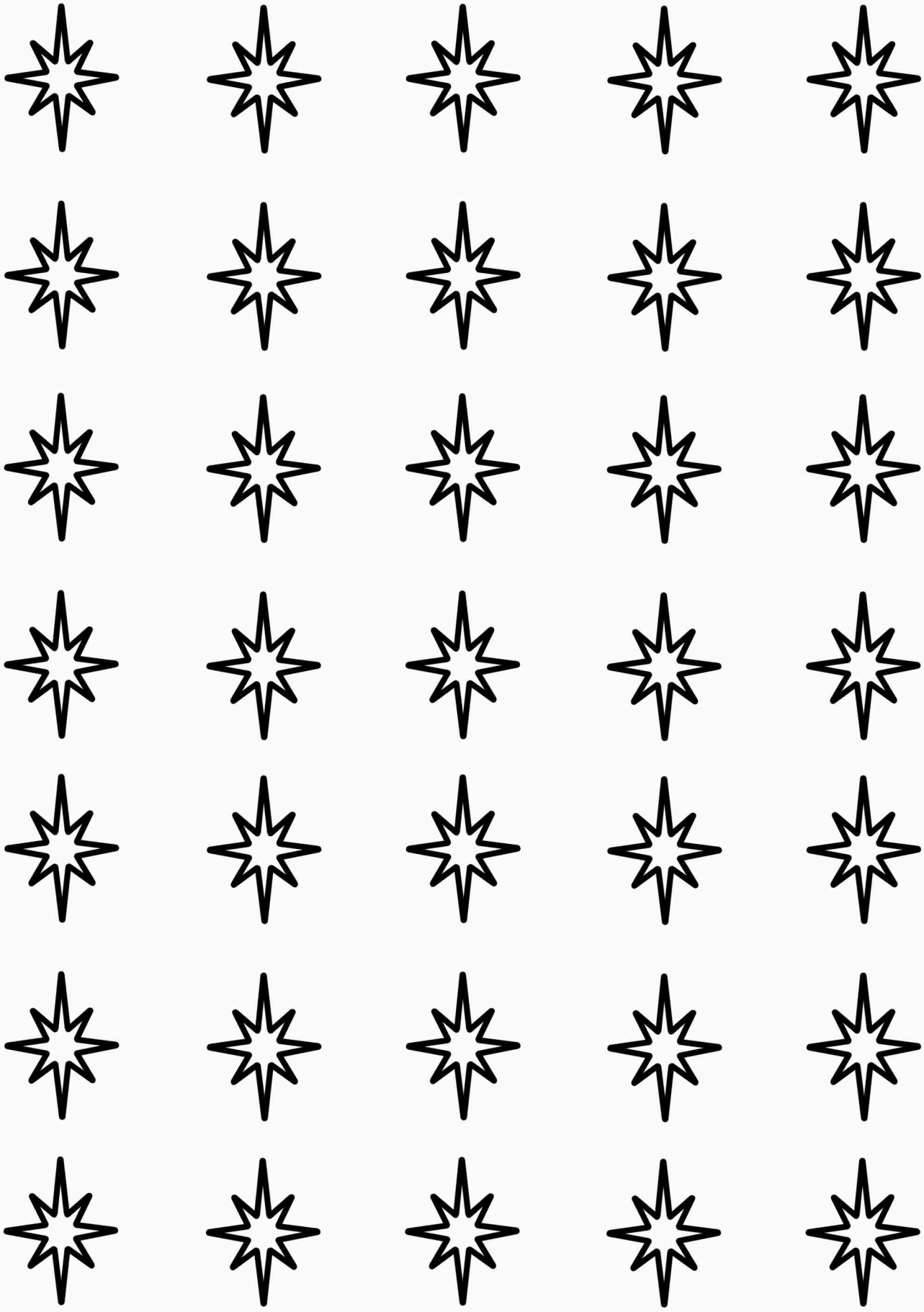1" Star